Multi-day Storage: Modeling Inputs and Modeled Outcomes

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Energy Storage For A Better World



Rising to the grid's challenges with a team that will deliver



OUR INVESTORS: LONG-TERM AND IMPACT-FOCUSED

\$820M in venture capital from top investors including: Breakthrough Energy Ventures (BEV), TPG's Climate Rise Fund, Coatue Management, GIC, NGP Energy Technology Partners III, ArcelorMittal, Temasek, Energy Impact Partners, Prelude Ventures, MIT's The Engine, Capricorn Investment Group, Eni Next, Macquarie Capital, Canada Pension Plan Investment Board, and other longterm, impact oriented investors



LED BY ENERGY STORAGE VETERANS

Decades of cumulative experience in energy storage

100's of MW of storage deployed





24m

SUNPOWER

FROM MAXEON SOLAR TECHNOLOGIES





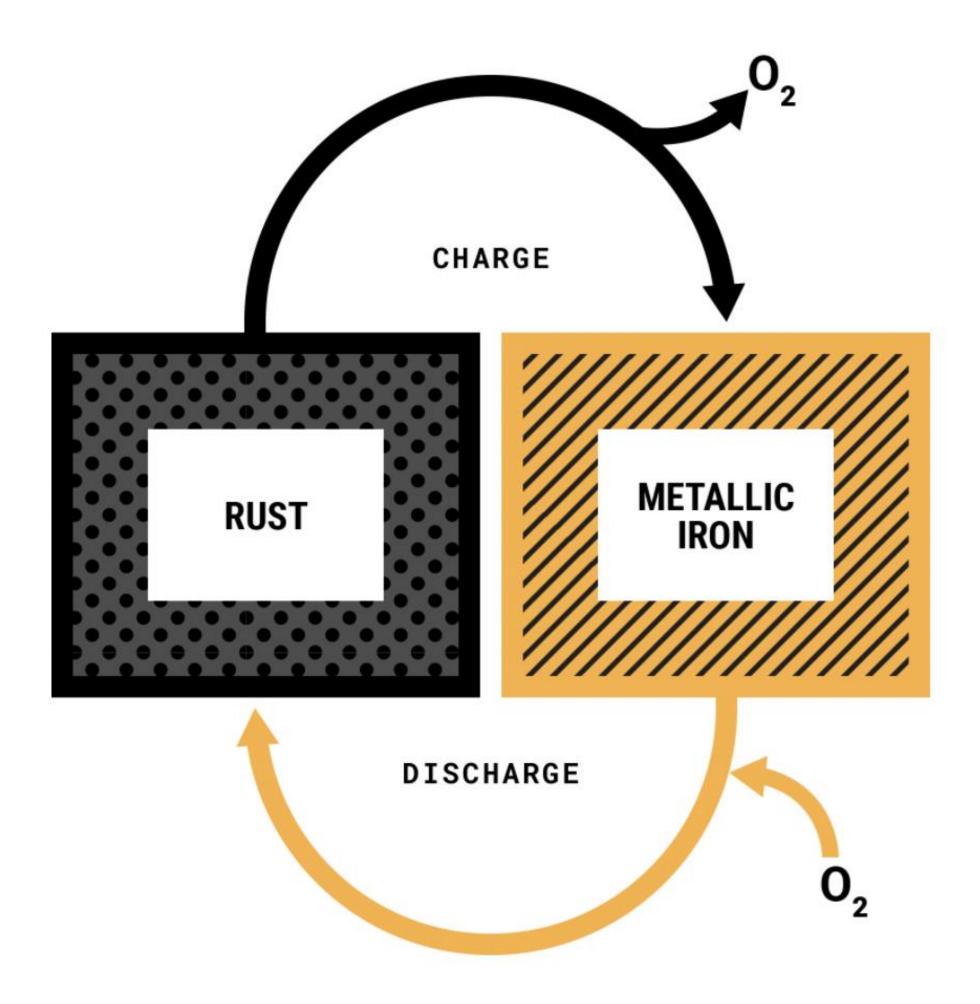






Rechargeable iron-air is the best technology for multi-day storage

Reversible Rust Battery 100-hour duration







COST

Lowest cost rechargeable battery chemistry. Less than 1/10th the cost of lithium-ion batteries



SAFETY

Non-flammable aqueous electrolyte. No risk of thermal runaway. No heavy metals.



SCALE

Uses materials available at the global scale needed for a zero carbon economy. High recyclability.



RELIABLE

100+ hr duration required to make wind, water and solar reliable year round, anywhere in the world.



Over 5 GWh of Commercial Engagements





First-of-its-kind 1.5 MW /150 MWh MDS project in Cambridge, Minnesota to come online in 2025

Two 10 MW / 1,000 MWh MDS systems; one in Becker, MN and one in Pueblo, CO. Both expected to come online as early as 2026





10 MW / 1000 MWh MDS system in New York to come online as early as 2026

15 MW / 1500 MWh MDS system in Georgia to come online as early as 2026



Xcel Energy[®]



5 MW / 500 MWh MDS system in collaboration with the California Energy Commission in Mendocino County; online by 2026

Georgia Power



5 MW / 500 MWh MDS system in Virginia to come online as early as 2025



Form Factory 1: Commercial-Scale Manufacturing

Transforming Weirton Steel Land for Battery Manufacturing in West Virginia



- **Total Local Investment:** \$760 million
- **Construction Start:** Early 2023
- **Production Start:** September 2024
- **Jobs:** Minimum of 750 full-time jobs

Location Benefits

- Close to our existing pilot manufacturing facility in PA
- Strong natural infrastructure
- Local manufacturing know-how



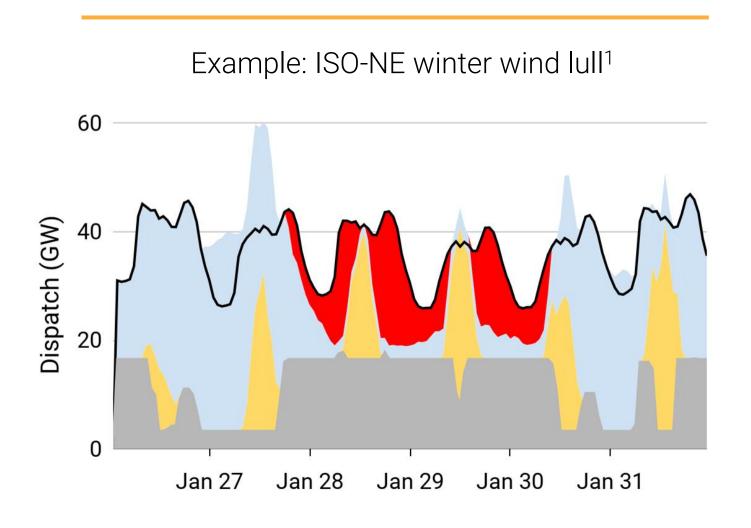
Form Factory 1, July 2024

Factory Function

- Semi-to-fully automated cell, module, & enclosure assembly
- Ability to scale production in modular blocks

The grid is increasingly vulnerable to multi-day reliability risks driven by weather

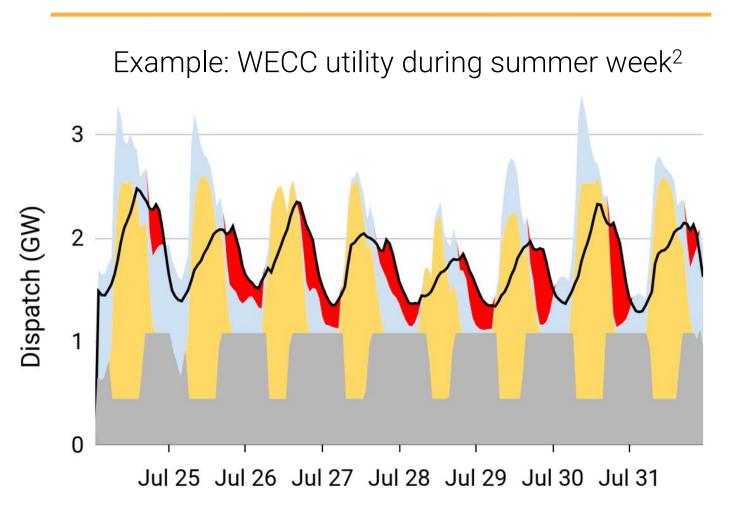
Prolonged energy scarcity for 24+ hour periods



The challenge: Continuous periods of high net load or fuel shortages/price spikes can put the grid at risk of outage for 24+ hour periods.

Causes: multi-day wind generation Iulls, winter storms (resulting in demand surges and fuel scarcity)

Back-to-back days with 8+ hours of tight conditions



The challenge: Back-to-back days of high peak demand results in reliability risks during afternoon & evening hours. The system has insufficient energy to fully recharge short-duration batteries.

Causes: multi-day heat waves, multi-day stretch of low solar output

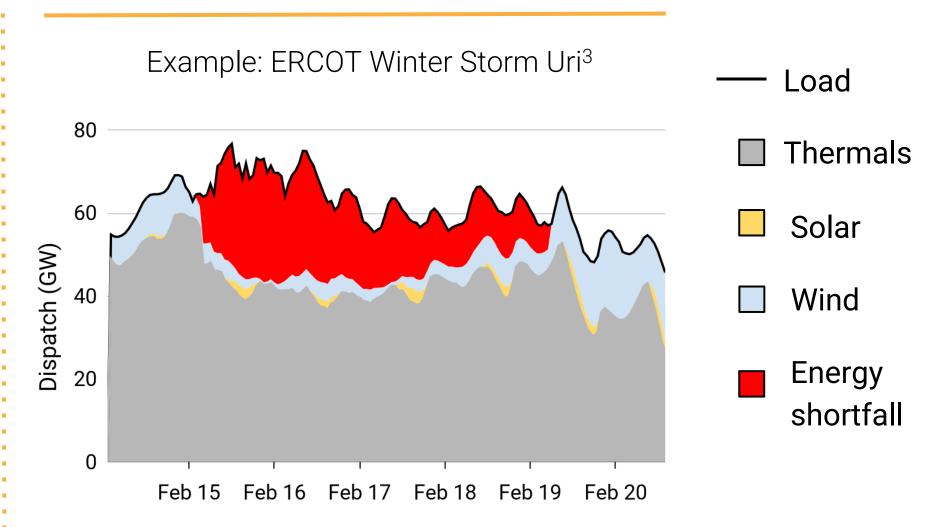
¹ Full study available at Wilson *et al.*, "<u>Clean, Reliable, Affordable: The Value of Multi-Day Storage in New England</u>," September 2023.

² Operational simulation in FormwareTM of 2035 WECC utility portfolio

³ Historical ERCOT operational data during Winter Storm Uri from EIA-930



Extreme weather events lasting several days



The challenge: Extreme weather events can result in prolonged grid failure, creating a need for firm energy reserves that can be dispatched for several days.

Causes: extreme storm conditions (e.g. Uri, Elliot, etc.) resulting in multi-day thermal outages, renewable outages, and/or limited regional import availability



Modeling multi-day storage and broader grid volatility trends go hand in hand

Input assumptions that affect the selection and value of LDES/MDS resources in a weather-driven grid

- Capital and operating costs for different LDES technologies
- Capacity accreditation for storage assets that is a function of duration
- Volatility in hourly time series data
 - Annual electric demand
 - Renewable profiles
 - Gas and other fuel prices
 - Market prices

Inputs + Methods lead to least-cost, reliable portfolios that manage real world weather volatility with firm, flexible resources

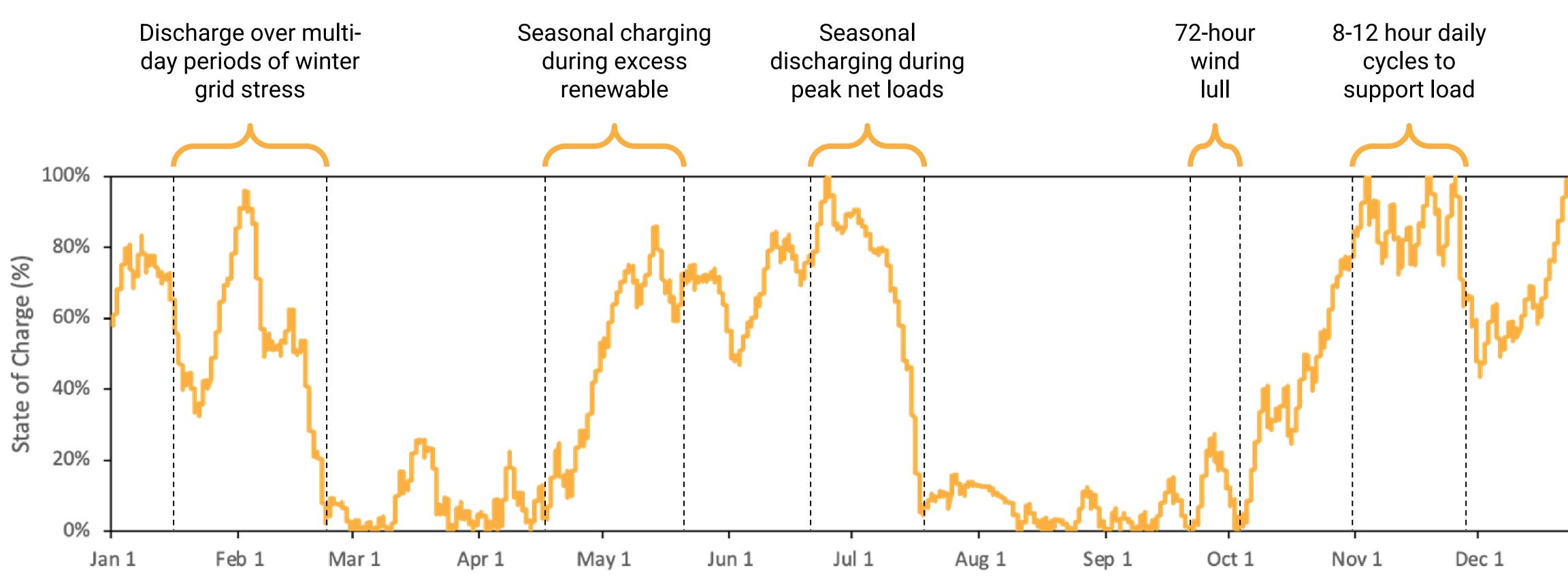


Best practices for modeling volatility on today's electric grid

- Implement an 8,760 chronology in capacity optimization
- Use weather-correlated inputs that reflect system conditions, e.g. load, renewable generation, commodity prices, etc
- Perform capacity expansion over multiple weather years
- Apply a dispatch scheduling method that incentivizes MDS to leverage opportunities for seasonal arbitrage

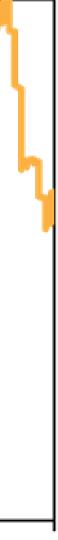


Multi-day storage delivers flexible, firm capacity to the grid by cycling across weeks, months, and seasons

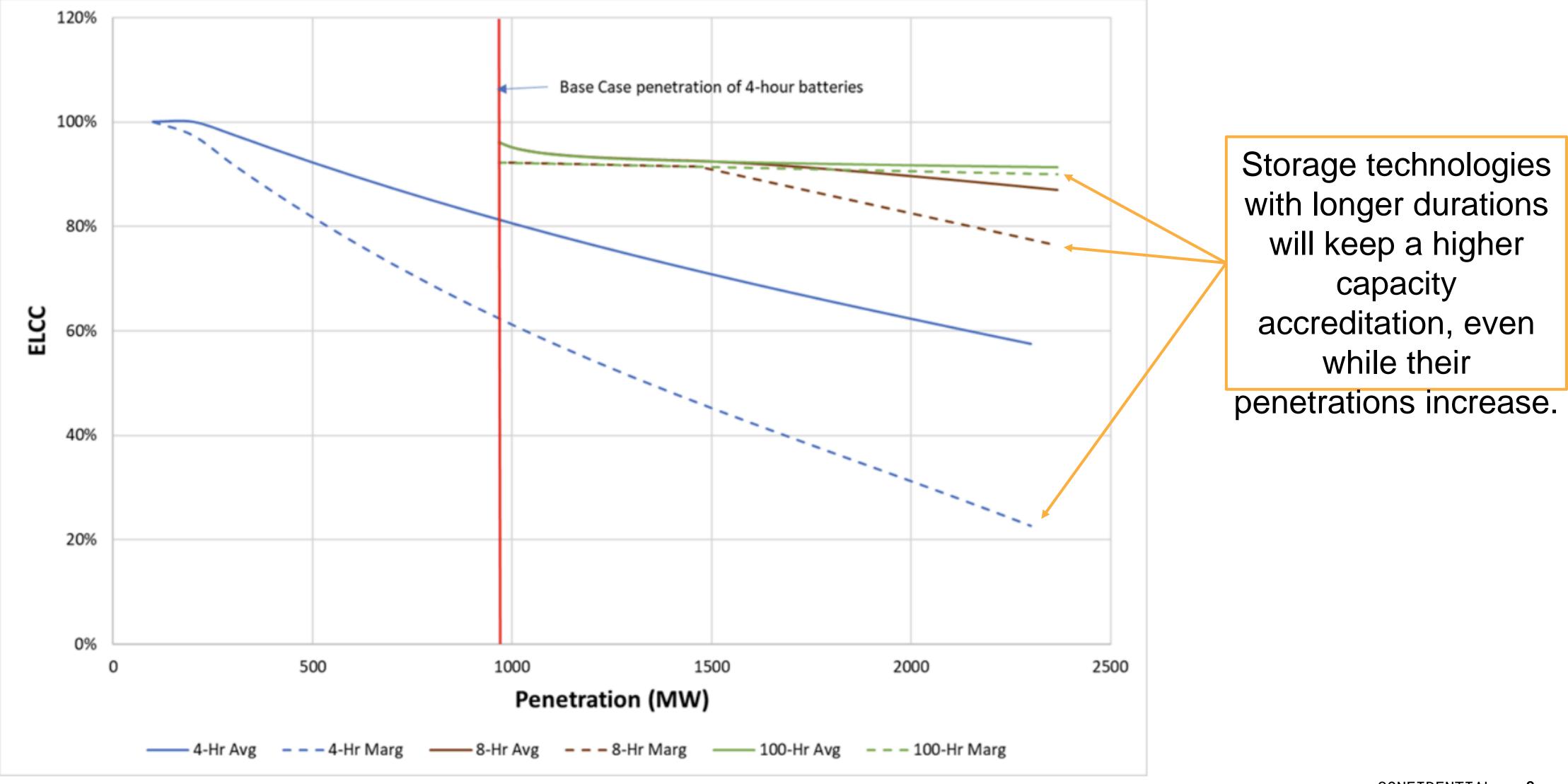




Example Operating Profile of 100-hour energy storage in a utility portfolio



LDES and MDS technologies are often not yet accredited, yet have a higher ELCC than short-duration resources





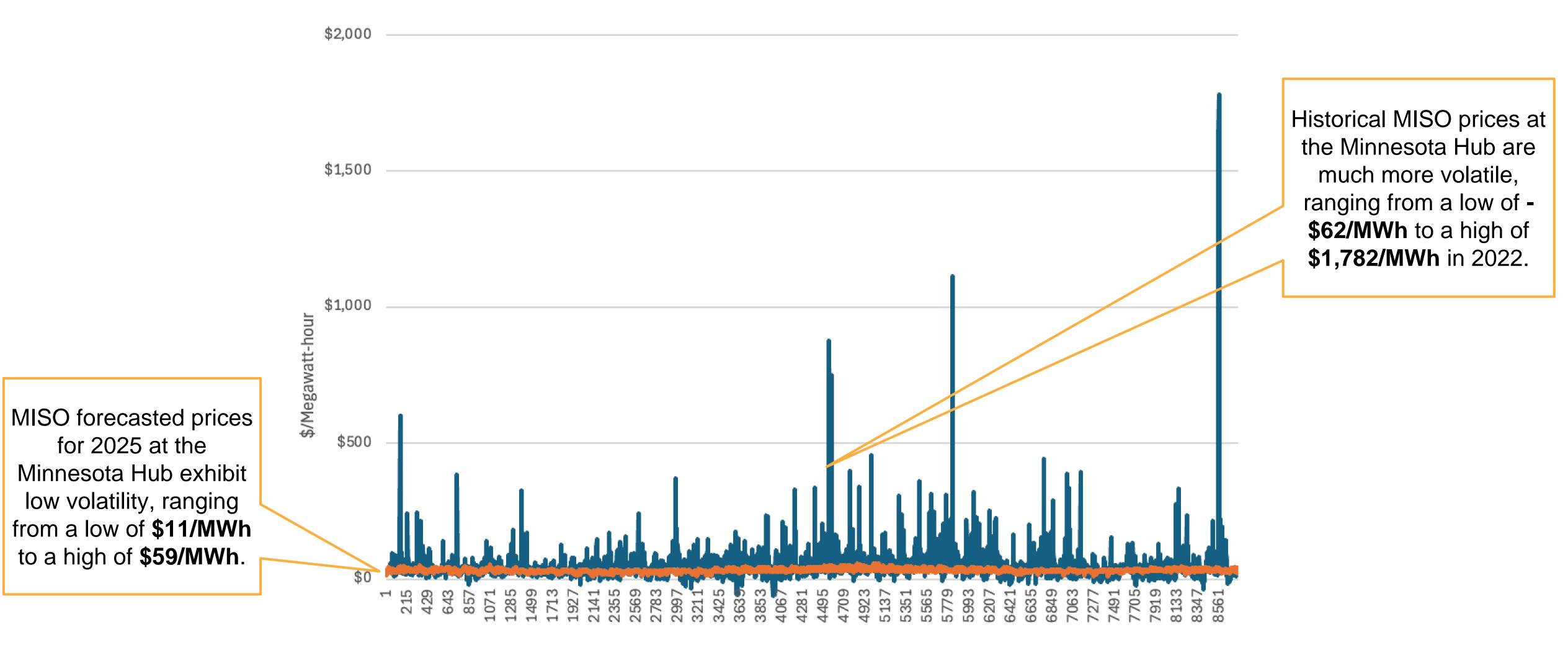
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Source: Astrape Consulting. 2023. Reserve Margin and Effective Load Carrying Capability (ELCC) Study. Prepared for Platte River Power Authority.

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Forecasted commodity prices tend to exhibit less volatility than historical prices, understating the value of MDS in modeling efforts



Form energy

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Forecasted prices for MISO's MN Hub for 2025 are taken from S&P Global.



Value of multi-day storage in utility resource portfolios



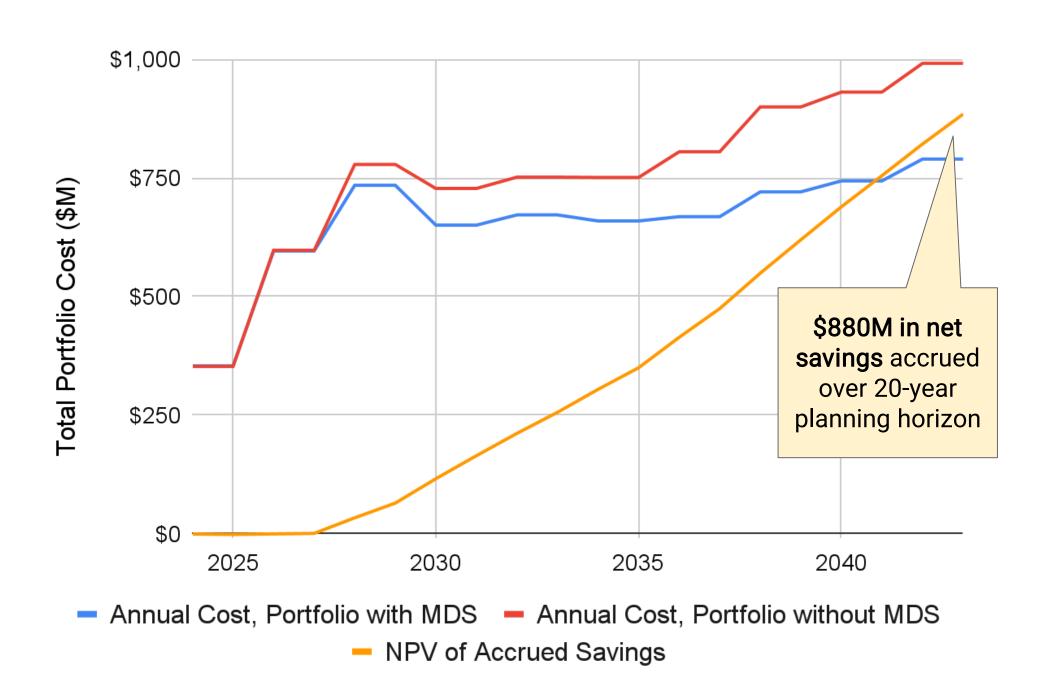
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Multi-day storage reduces total cost of utility resource portfolio

Least-cost portfolio optimization for Mountain West utility selects MDS starting in 2027, with more than a gigawatt deployed by 2035

Long-term utility portfolio costs with and without MDS



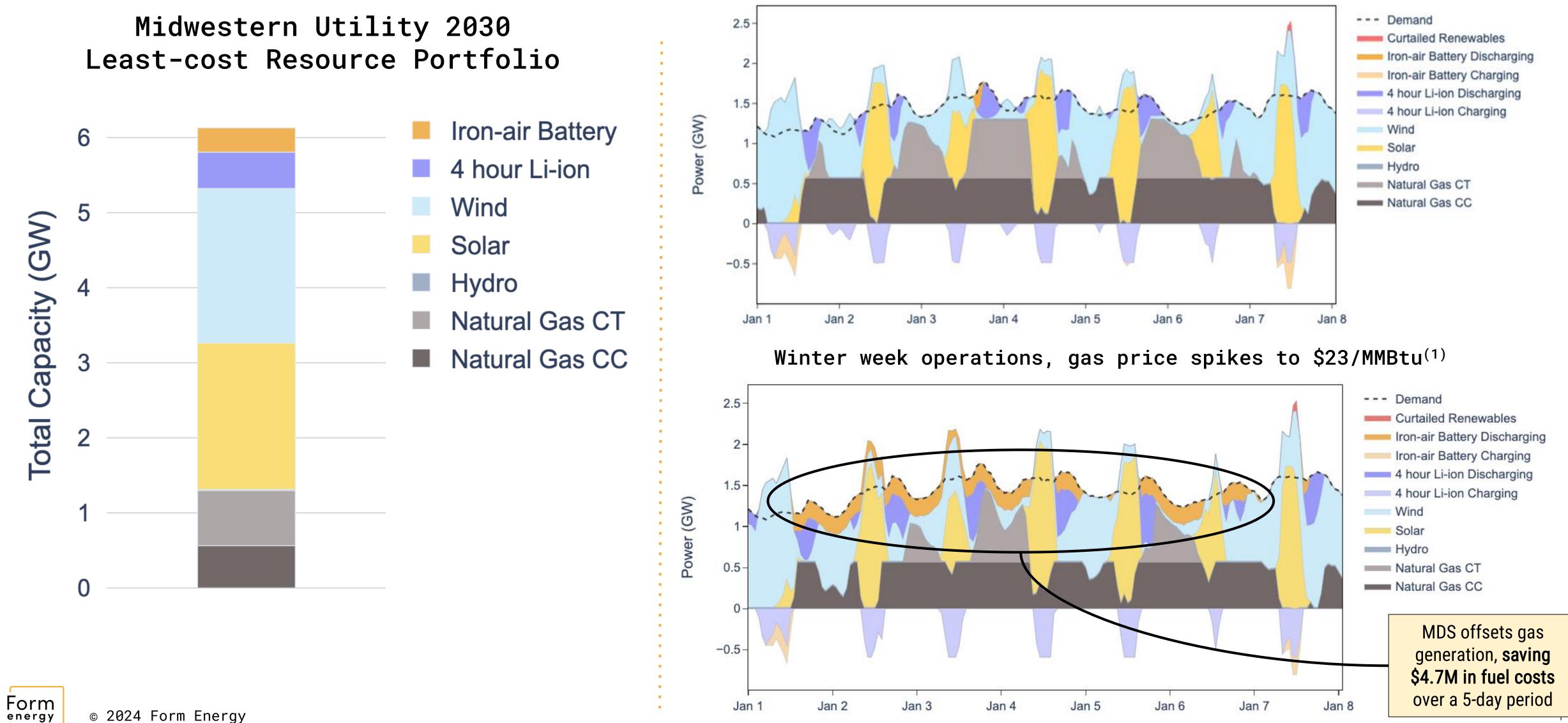


¹Form Energy stresses the importance of implementing modeling best practices that capture year-round storage operations and weather variability. Commercially-available resource planning tools often struggle to accurately represent multi-day storage operations and its value within a resource portfolio. The presented analysis was performed in FormwareTM, which is designed to implement aforementioned best practices, such as portfolio optimization with 8760 hour temporal granularity.

Value breakdown for a 25 MW MDS project in 2030



MDS reduces portfolio operating costs during commodity price spikes

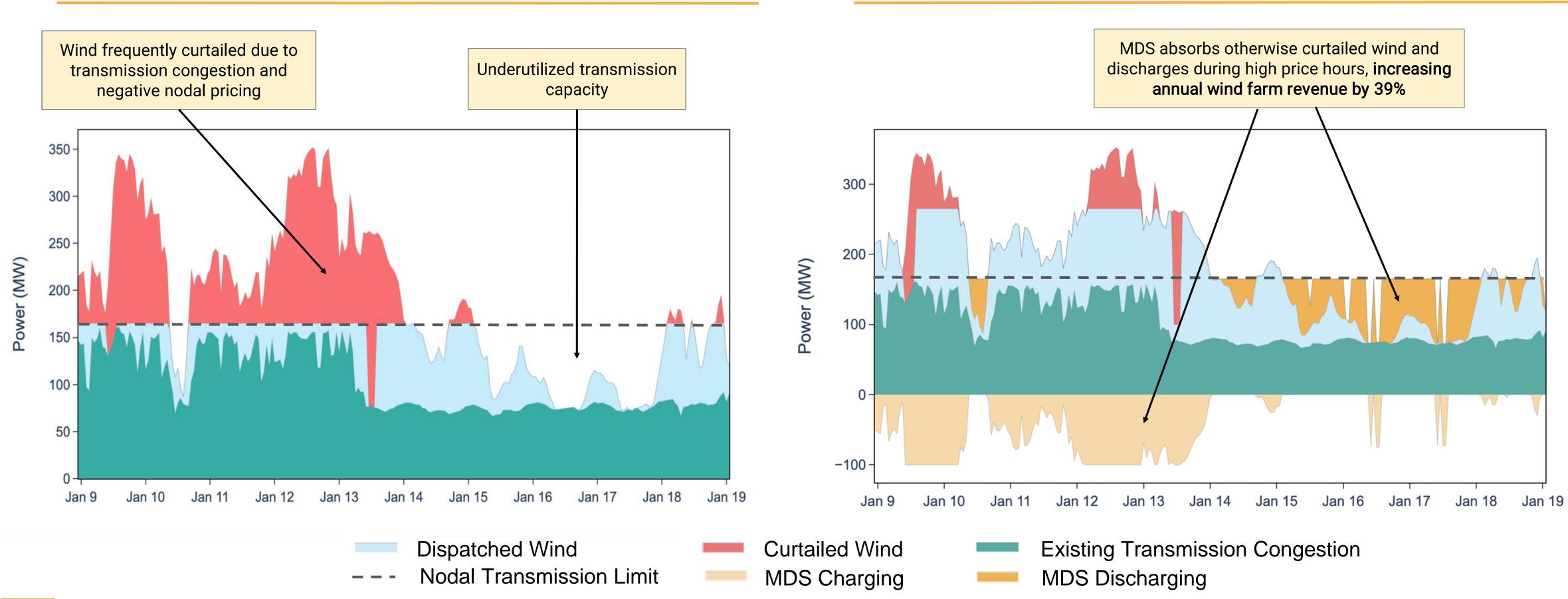


Winter week operations, typical gas price of \$3/MMBtu

Note: (1) Average MISO-N natural gas spot price in February of 2021

MDS balances generation from renewable assets to maximize revenue

Without MDS





Wind farm operations at transmission-constrained node in New England $^{(1)}$

With MDS

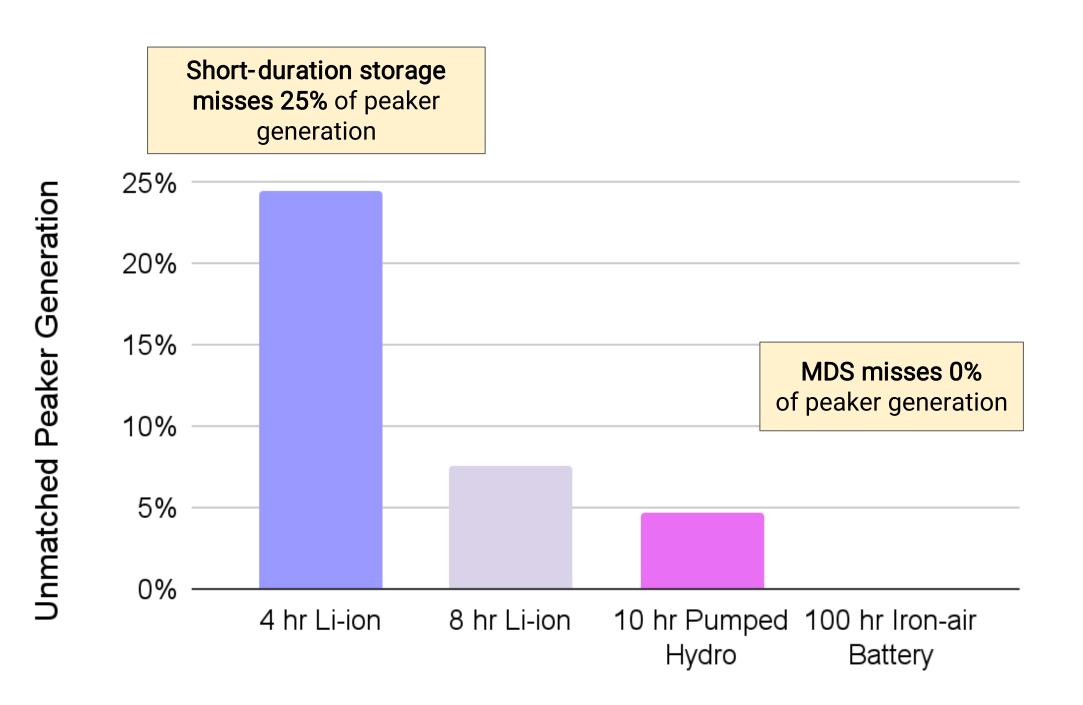
Note: (1) Simulation based on historical weather conditions (wind generation, nodal pricing) across 5 historical weather years, 2018-2022. The displayed operations are from the 2022 weather year.



Unlike shorter duration storage, MDS can deliver the same dispatchability as thermal peaker plants during reliability events

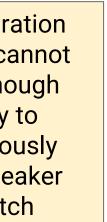
50 MW storage projects dispatched to match the 2023 operations of a 50 MW gas peaker (WECC utility)

Ability to match peaker operations





Example Summer Week Operations 22 hours 12 hours 50 MDS vs. 4 hr Li-ion Short-duration 40 storage cannot ower (MW) store enough 30 energy to continuously 20 match peaker 10 dispatch 50 MDS vs. 10 hr storage 40 Power (MW) 30 20 10 4 1 0 Jul 18, 12:00 Jul 19, 0:00 Jul 19, 12:00 Jul 20, 0:00 Gas peaker generation -- MDS Dispatch - - 4 hr Li-ion Dispatch – 10 hr Pumped Hydro Dispatch



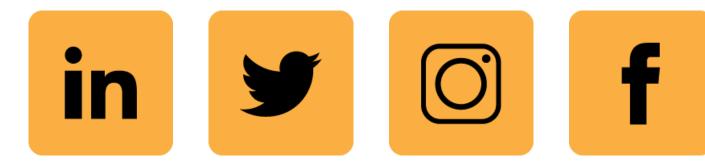
Thank you!

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